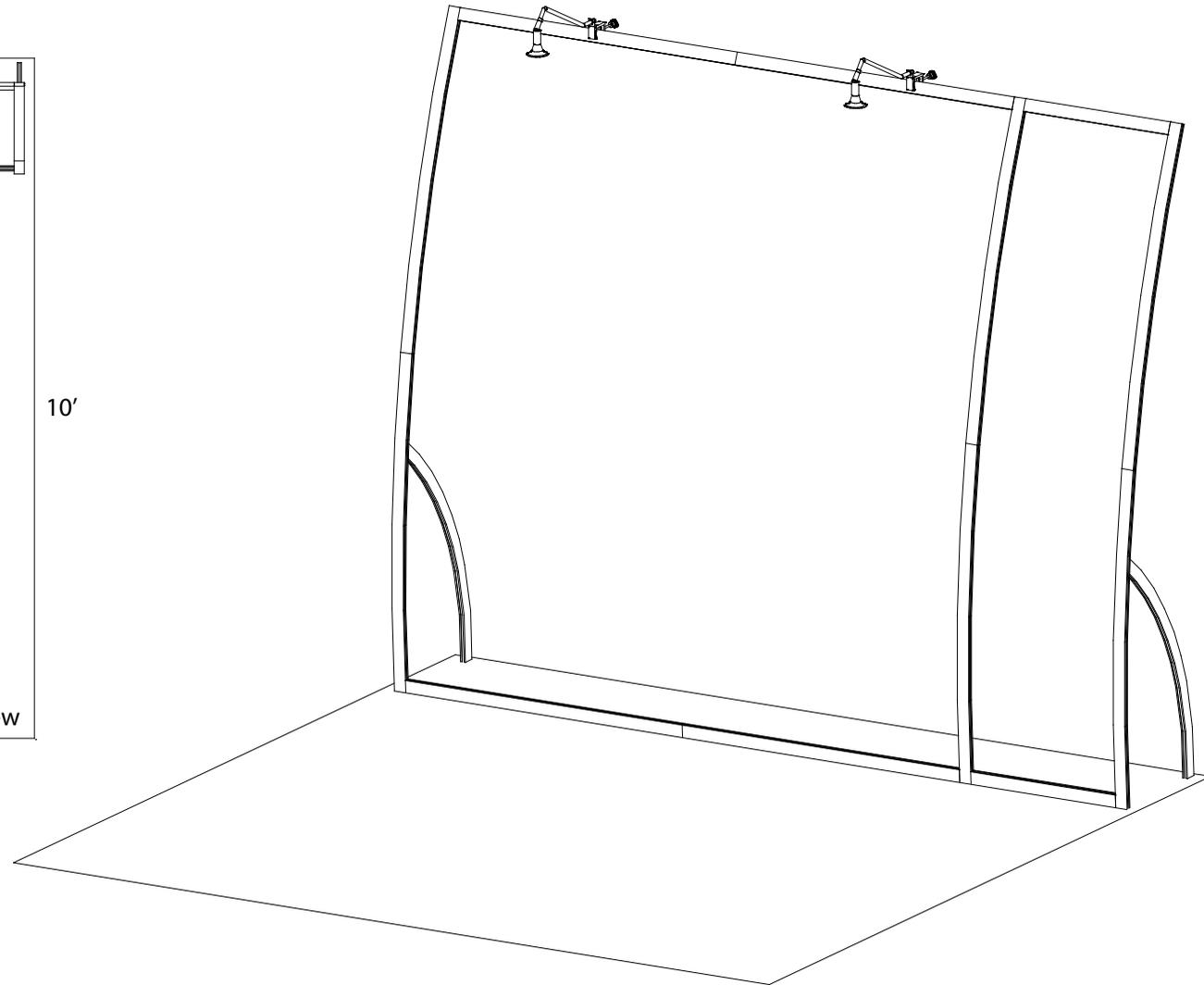
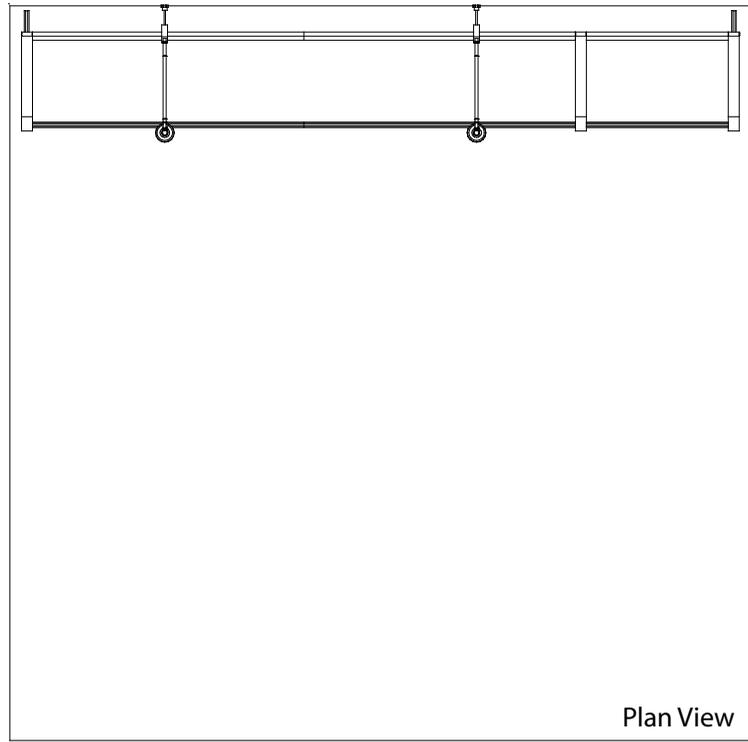


# MAGELLAN DESIGNS



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# MAGELLAN DESIGNS

## Using You Set-up Instructions:

The Visionary Designs Set-up Instructions for Magellan displays are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display and a logical series of detailed steps for assembly. We encourage you to study the instructions **before** attempting to assemble your exhibit.

### THIS IS VERY IMPORTANT!

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in red).

## Cleaning & Packing Your Display:

- 1) Use care when cleaning aluminum extrusions or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or counter tops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing materials. It will make re-packing much easier and will reduce the likelihood of shipping damage.

Hex Key Tool



Most visionary design exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

Typical Connection

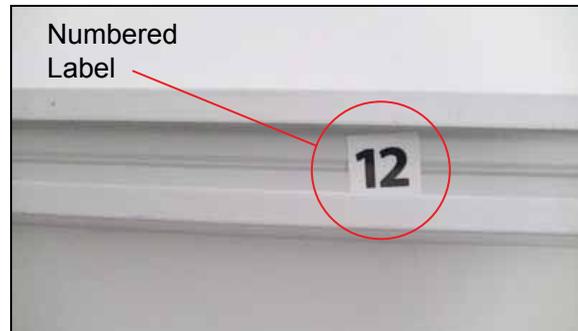


**Detail A:** Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.

Typical Connection

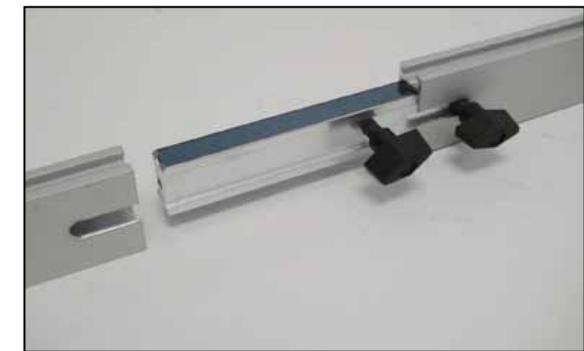


Numbered Label



**Detail B:** Each extrusion contains a numbered label that corresponds to set-up instructions. The label is located within a groove of the extrusion (when possible). Visionary Design labels contain Black numbers unless otherwise specified.

Horizontal Connection



**Detail C:** A rectangular connection bar with plastic T Knobs is inserted between two horizontal extrusions joined end-to-end. Turn the knobs clockwise to tighten. Do Not Overtighten.

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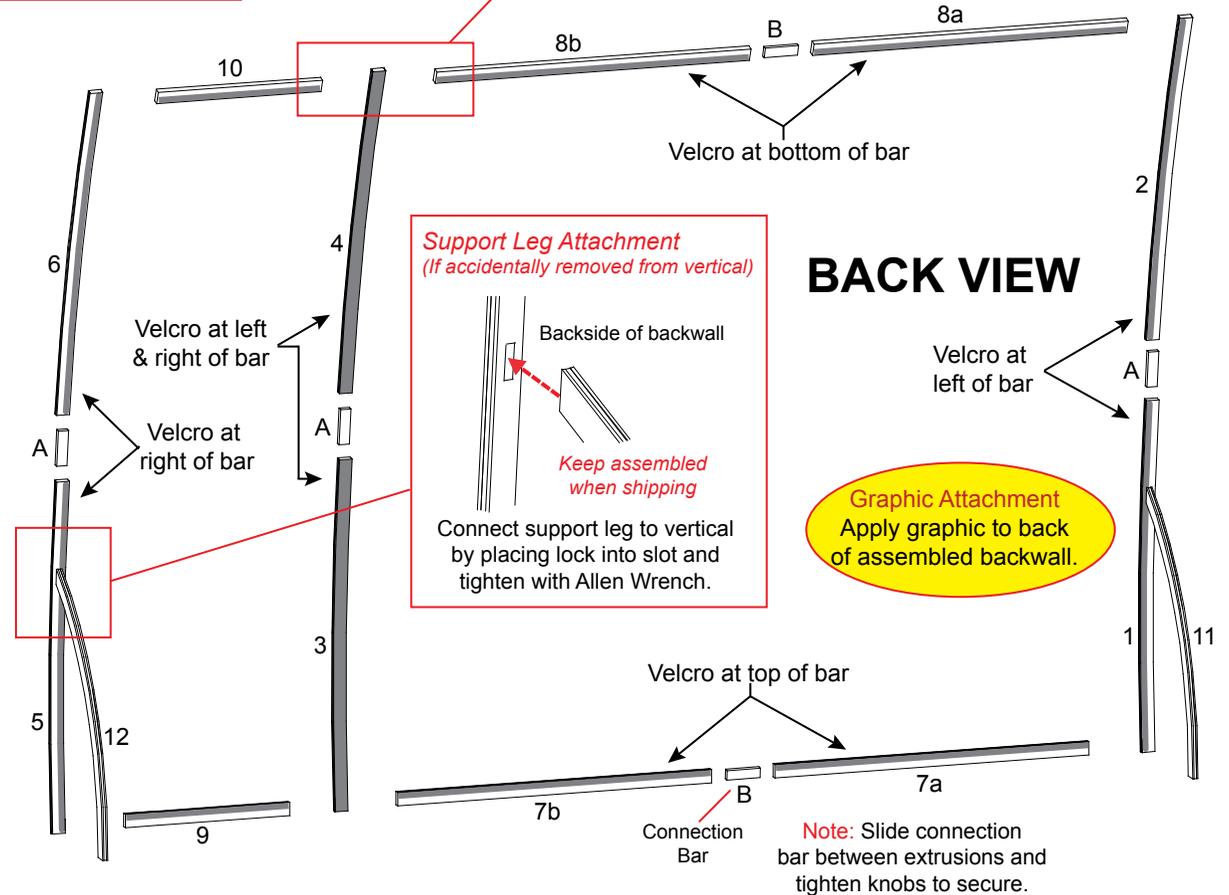
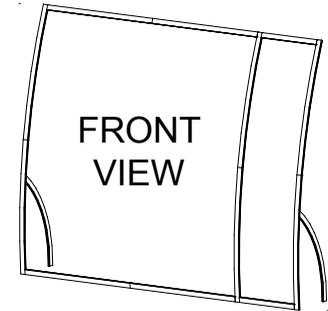
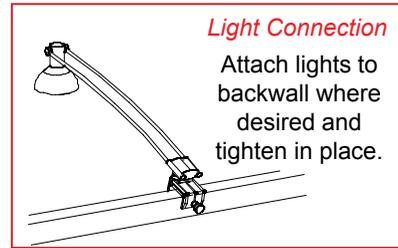
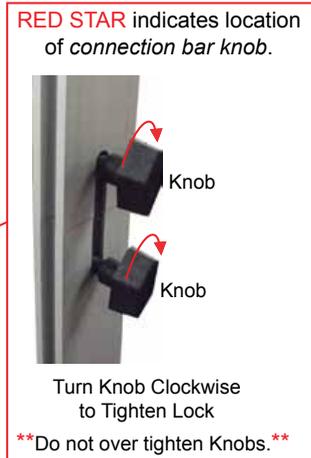
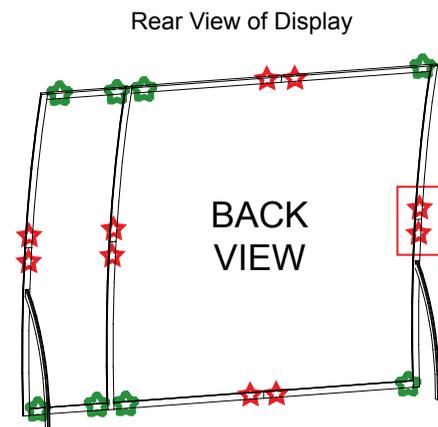
866.652.2100

Part #	Qty	Description
1	1	48.5" Lower Curved Extrusion
2	1	48.5" Upper Curved Extrusion
3	1	48.5" Lower Curved Extrusion
4	1	48.5" Upper Curved Extrusion
5	1	48.5" Lower Curved Extrusion
6	1	48.5" Upper Curved Extrusion
7a/7b	1/1	44" Lower Horizontal Extrusion
8a/8b	1/1	44" Upper Horizontal Extrusion
9	1	23" Lower Horizontal Extrusion
10	1	23" Upper Horizontal Extrusion
11	1	Backwall Support Leg Extrusion
12	1	Backwall Support Leg Extrusion

**Steps**

*Unit can be assembled face down on the floor then lifted upright.*

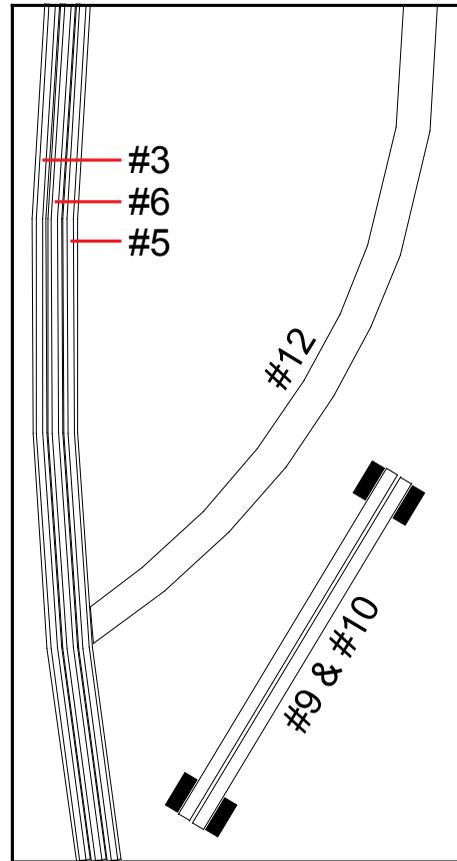
- 1) Connect backwall upper and lower verticals together [ 1 to 2, 3 to 4 and 5 to 6].
- 2) Connect horizontal extrusions together [7a to 7b and 8a to 8b].
- 3) Attach horizontal assemblies [7a/7b and 8a/8b] between vertical assemblies [1/2 and 3/4].
- 4) Attach horizontal extrusions [9 and 10] between vertical assemblies [3/4 and 5/6].
- 5) Attach support leg extrusions [11 and 12] to back of verticals [1 and 5], see leg attachment detail.



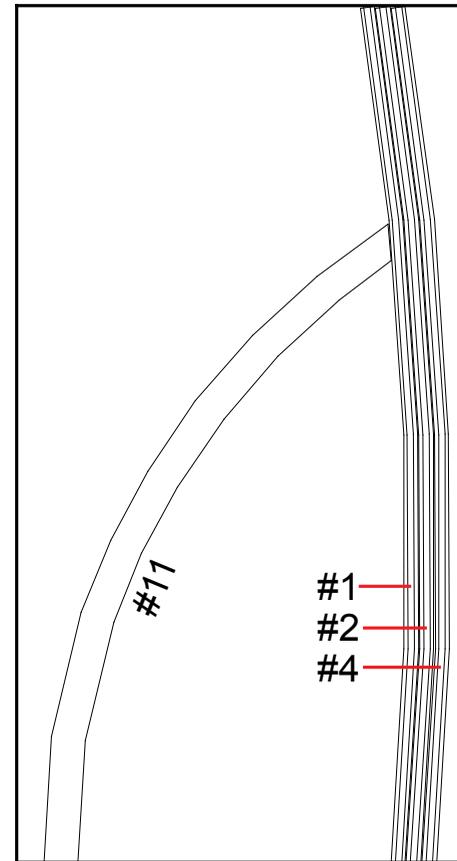
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### Top View of Each Level

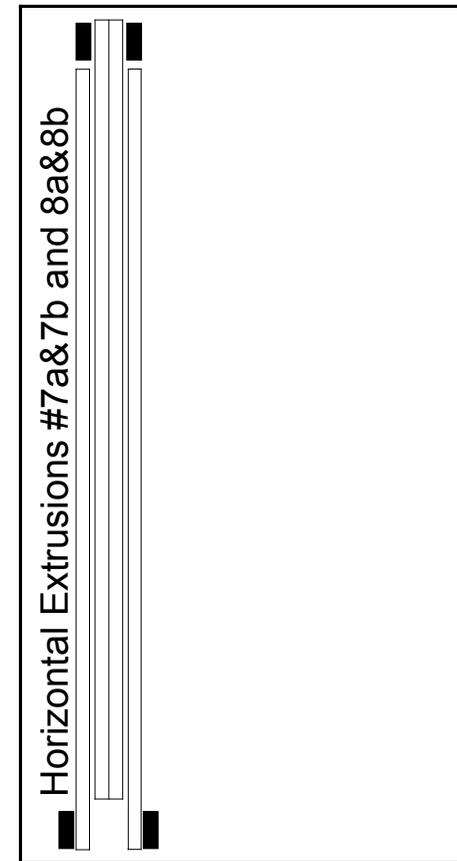
#### Backwall Components



Level 1 (Bottom)



Level 2



Level 3

Halogen Lights

Graphics

Setup Hardware

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